

5/43

<b>DART AEROSPACE LTD</b>	<b>Work Order:</b>	24429
<b>Description: Saddle Kit</b>	<b>Part Number:</b>	K10003
	<b>Qty:</b>	8
Page 1 of 1		


Step	Location	Procedure	By	Date	Qty																																																																																
1	DC	Issue Traveller	JA	05.10.12	8																																																																																
2	DC	Photocopy bluefile and type labels per PPP K10003 CHG004 For D205-634-011 & D204-635-011 WK 41	DIH	05-10-20	8																																																																																
3	ST	Pick: <table border="1"> <thead> <tr> <th>Qty</th> <th>Part Number</th> <th>Description</th> <th>Batch</th> </tr> </thead> <tbody> <tr> <td>24</td> <td>D2570</td> <td>Bushing</td> <td>B23717</td> </tr> <tr> <td>1</td> <td>D2571</td> <td>Saddle B24433/3</td> <td>B23508</td> </tr> <tr> <td>1</td> <td>D2572</td> <td>Saddle B24838</td> <td>B23717</td> </tr> <tr> <td>1</td> <td>D2573</td> <td>Saddle</td> <td>B235126/5x B24839</td> </tr> <tr> <td>1</td> <td>D2574</td> <td>Saddle</td> <td>B24434</td> </tr> <tr> <td>1</td> <td>D2736-1</td> <td>Bracket</td> <td>B24064</td> </tr> <tr> <td>1</td> <td>D2736-3</td> <td>Bracket</td> <td>B23687</td> </tr> <tr> <td>4</td> <td>D2747</td> <td>Socket Head Set Screw</td> <td>B239243</td> </tr> <tr> <td>2</td> <td>D2876</td> <td>Spacer</td> <td>B22182</td> </tr> <tr> <td>2</td> <td>D2877</td> <td>Spacer</td> <td>B21019</td> </tr> <tr> <td>1</td> <td>D2968-041 ✓</td> <td>Tow Ring</td> <td>B2376</td> </tr> <tr> <td>16</td> <td>AN4-6A</td> <td>Bolt</td> <td>M18279</td> </tr> <tr> <td>4</td> <td>AN4-46A</td> <td>Bolt</td> <td>M18136</td> </tr> <tr> <td>8</td> <td>AN4-51A</td> <td>Bolt</td> <td>M18332</td> </tr> <tr> <td>8</td> <td>AN6-12A</td> <td>Bolt</td> <td>M18762</td> </tr> <tr> <td>32</td> <td>AN960JD416</td> <td>Washer</td> <td>M18431</td> </tr> <tr> <td>8</td> <td>AN960JD616</td> <td>Washer</td> <td>M17975</td> </tr> <tr> <td>1</td> <td>AN970-4</td> <td>Washer</td> <td>M16898</td> </tr> <tr> <td>29</td> <td>MS21042L4</td> <td>Nut (or MS21042-4) 7</td> <td>M18615 1 M18180</td> </tr> </tbody> </table>	Qty	Part Number	Description	Batch	24	D2570	Bushing	B23717	1	D2571	Saddle B24433/3	B23508	1	D2572	Saddle B24838	B23717	1	D2573	Saddle	B235126/5x B24839	1	D2574	Saddle	B24434	1	D2736-1	Bracket	B24064	1	D2736-3	Bracket	B23687	4	D2747	Socket Head Set Screw	B239243	2	D2876	Spacer	B22182	2	D2877	Spacer	B21019	1	D2968-041 ✓	Tow Ring	B2376	16	AN4-6A	Bolt	M18279	4	AN4-46A	Bolt	M18136	8	AN4-51A	Bolt	M18332	8	AN6-12A	Bolt	M18762	32	AN960JD416	Washer	M18431	8	AN960JD616	Washer	M17975	1	AN970-4	Washer	M16898	29	MS21042L4	Nut (or MS21042-4) 7	M18615 1 M18180			
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4	QC4	Inspect 100% kit for completeness on the W/O	CL	05/11/11	8																																																																																
5	PK	Pack per PPP K10003	REG	06/12/01	8																																																																																
6	AC	Cost / part:	SAC	06/12/03	8																																																																																
7	DC	Close W/O Inspection Level 21	D	06/02/03	8																																																																																

Rev	Date	Change	Revised By	Approved
D	00.06.26	Added revisions per new dwg K10003 rev.A ( ECN 296)	EC	
E	00.11.09	Added AN960JD1016 and D2707-041 to the pick list	EC	
F	01.09.24	Removed paper work and labels.	SM	
G	01.11.29	Added paper work and labels	SM	
H	02.04.11	Added D2968-041 tow ring Change 002	NG	
I	03.01.16	Reformat: Incorporated D205-641-011	KJ/RF	

RELEASED  
03.01.16

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Mfg / Design Mgr	Approval QC Inspector

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Design Mgr	Approval QC Inspector
			Initial Design Mgr	Action Description Design Mgr	Sign & Date			

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes ☒ No ☐ DQA:  Date: 06/02/03

NOTE: Date & initial all entries

QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

# Job Costing Report

Dart Aerospace Ltd.  
Hawkesbury

Oct 05, 2005  
10:49 am

Work Order No	: 0024429	Department Code:	
Project Name	: K10003	Burden Flags	: NNNNNNNN
Project For	: WK543	WO Status	: Open
Work Order Type	: Main	Invoice State	: Not Invoiced
Main WO Number	:	Invoice Date	:
House Part Number	: *K10003	Invoice Number	:
Description	: D205-634-011 Saddle Kit	Invoice Amount	: 0.00
Manufactured	: Yes		
Amount Req'd	: 8	Order Entry No	:
Amount Done	: 0	OE Value	: 0.00
Start Date	: 10-04-05		
Est Finish Date	: 10-30-05	Est Mark Up	: 0.000%
Act Finish Date	:	Actual Mark Up	: 0.000%
Drawings Req'd	: No		
Ok for Approval	:		
Approval Rec'd	:	\$0 Posted to Finished Goods	

	Estimated	Actual	Var. %	Posted	To Post
Material Cost	0.00	0.00	0.00	0.00	0.00
Engineering Hours	0.00	0.00	0.00		
Engineering Cost	0.00	0.00	0.00	0.00	0.00
Production Hours	0.00	0.00	0.00		
Production Cost	0.00	0.00	0.00	0.00	0.00
Packaging Hours	0.00	0.00	0.00		
Packaging Cost	0.00	0.00	0.00	0.00	0.00
OverHead Hours	0.00	0.00	0.00		
OverHead Cost	0.00	0.00	0.00	0.00	0.00
CNC Hours	0.00	0.00	0.00		
CNC	0.00	0.00	0.00	0.00	0.00
Misc. Hours	0.00	0.00	0.00		
Misc.	0.00	0.00	0.00	0.00	0.00
Burden	0.00	0.00	0.00		
Total Cost	0.00	0.00	0.00		
Mark up	0.000	0.000			
Selling Cost	0.00	0.00			

	Estimated	Actual
Labour Hrs/Amount Done	0.00	0.00
Profits/(Loss)	0.00	0.00

Date: • Monday, 14/11/2005 3:40:49 PM  
User: Alba Panzuto

## Process Sheet

Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: SADDLE KIT

Job Number: 24429

Part Number: K10003

Job Number:



Seq. #:	Machine Or Operation:	Description :
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17.0	AN612A	Bolt
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18.0	AN960JD416	Washer
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19.0	AN960JD616	Washer
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20.0	AN9704	Washer
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21.0	MS21042L4	Nut
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22.0	QC4	INSPECT 100% KITS FOR COMPLETENESS
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Comment: INSPECT KITS 100% FOR COMPLETENESS

23.0	PACKAGING 1	PACKAGING RESOURCE #1
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Comment: PACKAGING RESOURCE #1

Identify and pack for shipping as per PPP K10003

Location: \_\_\_\_\_

PPP Rev: \_\_\_\_\_

24.0	DC	DOCUMENT CONTROL
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Comment: DOCUMENT CONTROL

Inspection Level 21

Job Completion



Date: Monday, 14/11/2005 3:40:49 PM  
 User: Alba Panzuto

## Process Sheet

<b>Customer</b>	: CU-DAR001 Dart Helicopters Services	<b>Drawing Name</b>	: SADDLE KIT
<b>Job Number</b>	: 24429		
<b>Estimate Number</b>	: 10532		
<b>P.O. Number</b>	:	<b>Part Number</b>	: K10003
<b>This Issue</b>	: 14/11/2005	<b>S.O. No.</b>	:
<b>Prsht Rev.</b>	: NC	<b>Drawing Number</b>	: K10003 REV B
<b>First Issue</b>	: / /	<b>Project Number</b>	:
<b>Previous Run</b>	:	<b>Drawing Revision</b>	: B
	<b>Type</b> : SMALL /MED FAB	<b>Material</b>	:
<b>Written By</b>	:	<b>Due Date</b>	: 30/11/2005
<b>Checked &amp; Approved By</b>	:	<b>Qty:</b>	8 Um: Each
<b>Comment</b>	: Est : I 03.01.16 Reformat: Incorporated D205-641-011 KJ/RF		

## Additional Product

Job Number:



<b>Seq. #:</b>	<b>Machine Or Operation:</b>	<b>Description :</b>
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1.0	DC	DOCUMENT CONTROL
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**Comment:** DOCUMENT CONTROL

Photocopy bluefiles and create labels for D205-634-011 &amp; D204-635-011 per PPP K10003

CHG004

2.0	PACKAGING 1	PACKAGING RESOURCE #1
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**Comment:** PACKAGING RESOURCE #1

Pick Packing Kit

3.0	D2570	Bushing
4.0	D2571	Saddle, Fwd, Out
5.0	D2572	Saddle, Fwd, In
6.0	D2573	Saddle, Aft, Out
7.0	D2574	Saddle, Aft, In
8.0	D27361	Lug Assembly
9.0	D27363	Lug Assembly
10.0	D2747	Set Screw
11.0	D2876	Saddle Spacer
12.0	D2877	Saddle Spacer
13.0	D2968041	Tow Ring
14.0	AN46A	Bolt
15.0	AN446A	Bolt
16.0	AN451A	Bolt

# Job Costing Report

Dart Aerospace Ltd.  
Hawkesbury

Nov 08, 2005  
12:08 pm

Work Order No : 0024429  
Project Name : K10003  
Project For : WK543  
Work Order Type : Main  
Main WO Number :  
House Part Number : \*K10003  
Description : D205-634-011 Saddle Kit  
Manufactured : Yes  
Amount Req'd : 8  
Amount Done : 0  
Start Date : 10-04-05  
Est Finish Date : 10-30-05  
Act Finish Date :  
Drawings Req'd : No  
Ok for Approval :  
Approval Rec'd :

Department Code:  
Burden Flags : NNNNNNN  
WO Status : Open  
Invoice State : Not Invoiced  
Invoice Date :  
Invoice Number :  
Invoice Amount : 0.00  
Order Entry No :  
OE Value : 0.00  
Est Margin : 0.000%  
Actual Margin : 0.000%  
\$0 Posted to Finished Goods

	Estimated	Actual	Var. %	Posted	To Post
Material Cost :	0.00	0.00	0.00	0.00	0.00
Engineering Hours :	0.00	0.00	0.00		
Engineering Cost :	0.00	0.00	0.00	0.00	0.00
Production Hours :	0.00	0.00	0.00		
Production Cost :	0.00	0.00	0.00	0.00	0.00
Packaging Hours :	0.00	0.00	0.00		
Packaging Cost :	0.00	0.00	0.00	0.00	0.00
OverHead Hours :	0.00	0.00	0.00		
OverHead Cost :	0.00	0.00	0.00	0.00	0.00
CNC Hours :	0.00	0.00	0.00		
CNC :	0.00	0.00	0.00	0.00	0.00
Misc. Hours :	0.00	0.00	0.00		
Misc. :	0.00	0.00	0.00	0.00	0.00
Burden :	0.00	0.00	0.00		
Total Cost :	0.00	0.00	0.00		
Margin :	0.000	0.000			
Selling Cost :	0.00	0.00			

	Estimated	Actual
Labour Hrs/Amount Done :	0.00	0.00
Profits/(Loss) :	0.00	0.00

*Mic o/B*  
*u*  
*11-15*